

5/30

DART AEROSPACE LTD	Work Order:	23774
Description: Basket Quick Release Kit (206L/L1/L3/L4)	Part Number:	DSI 9246-011
Allow substitution attachment bolts with quick release pins		
Dwg:	Qty:	5
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KJ	05.07.06	5
2	DC	Photocopy bluefile and create labels per PPP DSI 9246-011-CHG001 RF 03.04.14 WK 28	DH	05.07.12	5
3	KP	Pick: Packing Kit Qty Part Number Description Batch 2 BLRS-010 Quick Release pin (1" grip) M17827 2 BLRS-030 Quick Release pin (1.8" grip) M14197	CL M18060 M15349	05/07/15	5
4	QC4	Inspect Kits for 100% Completeness on the W/O	ml	05/07/15	5
5	PK	Identify and pack for shipping as per PPP DSI 9246-011	CL	05/07/15	5
6	AC	Cost / part 78.64	AP	05/07/15	5
7	DC	Close W/O 8022 Inspect Level 21	KJ	05.07.18	5

Rev	Date	Change	Revised By	Approved
A	03.02.20	New issue	KJ/RF	RF

ROP 161
AP
7/27/05

RELEASED
03.03.04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jul 06, 2005
01:05 pm

Work Order No : 0023774
Project Name : DSI 9246-011
Project For : WK530
Work Order Type : Main
Main WO Number :
House Part Number : *DSI 9246-011
Description : Quick Release Kit
Manufactured : Yes
Amount Req'd : 5
Amount Done : 0
Start Date : 07-06-05
Est Finish Date : 07-30-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Order Entry No :
OE Value : 0.00

Est Mark Up : 0.000%
Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00